

AR630

UNIVERSAL CONTROLLER WITH SINGLE READING

One-channel universal controller with fuzzy logic PID



- regulation and monitoring of temperature and other physical values (humidity, pressure, level, speed, etc.) processed to a standard electrical signal ($0/4\text{--}20\text{mA}$, $0\text{--}10\text{V}$, $0\text{--}60\text{mV}$, $0\text{--}2,5\text{k}\Omega$)
- 1 universal measurement input (thermoresistance, thermocouple, and analog) with memory of the minimum and maximum measured value and a remote data display function (over the MODBUS-RTU protocol)
- BIN programmable digital input to change the controller's mode of operation: control start/stop, manual mode for outputs, step-wise change of the preset value (day/night), keypad block, display indications stop (HOLD function)
- 2 or 3 outputs of ON/OFF type with the following characteristics:
 - output 1 (main): ON-OFF with hysteresis, PID, fuzzy logic (auto-tuning) PID
 - output 2, 3 (auxiliary/alarm): ON-OFF with hysteresis
- analogue output $0/4\text{--}20\text{mA}$ or $0/2\text{--}10\text{V}$ (constant-control, retransmission)
- advanced function of selecting PID parameters with fuzzy logic elements
- available for binary and analogue outputs, for setting the value of the output signal in the range of $0\text{--}100\%$
- digital LED readout with programmable color and illumination brightness
- signaling of alarm states (connected outputs) with a variable display color
- built-in 24 Vdc power supply for supplying on-site transducers
- RS485 serial interface, galvanically isolated, MODBUS-RTU
- compensation of line resistance for resistance sensors
- temperature compensation of thermocouple cold ends
- programmable input, range of indications (for analogue inputs), options for adjustment, alarms, communication, access and other configuration parameter
- access to configuration parameters is protected by the user's password
- methods for configuring parameters:
 - via membrane keyboard (IP65) located on the front panel of the device
 - via RS485 or PRG AR955/GP programmer and freeware: ARsoft-LOG (Windows 7/8/10)
- software and programmer allow you to view the measured value and quickly configure single or few sets of parameters previously saved in the computer for re-use, e.g. in other controllers of the same type (duplicate configuration)
- ingress protection rating: IP65 from the front
- high accuracy, long-term stability and immunity to interference
- optional to choose (in the ordering method): power supply 24Vac/dc, output SSR, analog output $0/2\text{--}10\text{V}$, digital input BIN and interface RS485

Contents of set:

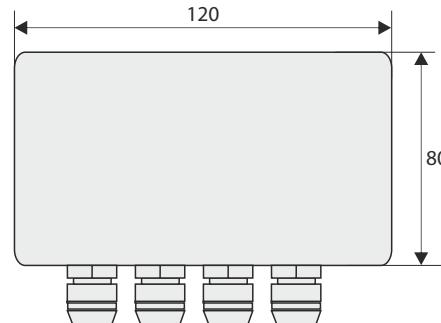
- regulator
- user manual

Available accessories:

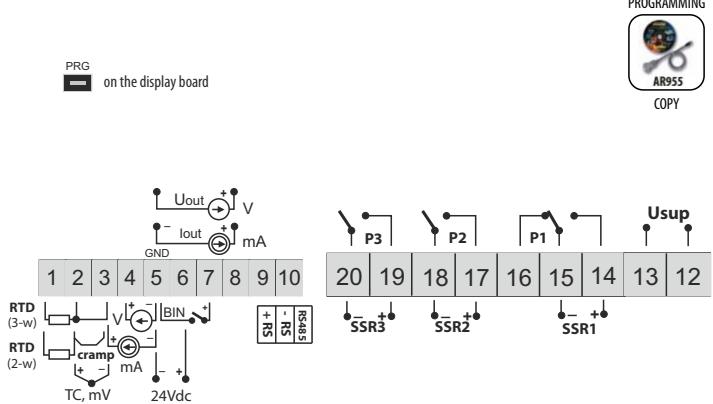
- programmer AR955/GP
- RS485 to USB converter

DIMENSIONS, INSTALLATION DATA

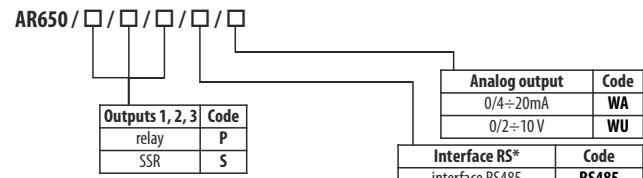
Enclosure	industrial IP65, Gainta G2104
Enclosure dimensions	120x80x55mm
Fixing methods	4 holes Ø 4.3 mm, spacing 108x50 mm, mounting holes are available after removing the front cover
Material	polycarbonate



TERMINAL STRIPS, ELECTRICAL CONNECTIONS



Ordering procedure



*option for an extra fee

For example:

AR630 / S1 / S / P / RS485 / P

AR630, supply 230 Vac, main output (1) SSR, auxiliary output (2 i 3) relays, interface RS485

TECHNICAL DATA

Universal inputs (programmable)		measurement ranges
- Pt100 (RTD, 3- or 2-wire)		-200 ÷ 850 °C
- Ni100 (RTD, 3- or 2-wire)		-50 ÷ 170 °C
- Pt500 (RTD, 3- or 2-wire)		-200 ÷ 620 °C
- Pt1000 (RTD, 3- or 2-wire)		-200 ÷ 520 °C
- thermocouple J (TC, Fe-CuNi)		-40 ÷ 800 °C
- thermocouple K (TC, NiCr-NiAl)		-40 ÷ 1200 °C
- thermocouple S (TC, PtRh 10-Pt)		-40 ÷ 1600 °C
- thermocouple B (TC, PtRh30PtRh6)		300 ÷ 1800 °C
- thermocouple R (TC, PtRh13-Pt)		-40 ÷ 1600 °C
- thermocouple T (TC, Cu-CuNi)		-25 ÷ 350 °C
- thermocouple E (TC, NiCr-CuNi)		-25 ÷ 820 °C
- thermocouple N (TC, NiCrSi-NiSi)		-35 ÷ 1300 °C
- current ($R_{me} = 50 \Omega$)		0/4 ÷ 20 mA
- voltage ($R_{me} = 110 \text{ k}\Omega$)		0 ÷ 10 V
- voltage ($R_{me} > 2 \text{ M}\Omega$)		0 ÷ 60 mV
- resistance (3- or 2-wire)		0 ÷ 2500 Ω
Number of measurement inputs		1
Response time for measurements (10 ÷ 90%)		0,25 ÷ 3 s (programmable)
Resistance of leads (RTD, Ω)		$R_s < 25 \Omega$ (for each line)
Resistance current (RTD, Ω)		400 μA (Pt100, Ni100), 200 μA (remaining)
Processing errors (at 25°C ambient temperature):		
- basic	- for RTD, mA, V, mV, Ω	0,1 % of measuring range ± 1 digit
	- for thermocouples	0,2 % of measuring range ± 1 digit
- additional for thermocouples		< 2 °C (thermocouple cold junction temperature compensation)
- additional caused by ambient temperature changes		< 0,003 % of input range /°C
Resolution of measured temperature		0,1 °C
Binary inputs (contact or voltage <24V)		bistable, active level: short-circuit or < 0,8 V
Communication interface (RS485 i PRG, do not use at the same time)	- RS485 (galvanically separated), option	- bitrate 2,4 ÷ 115,2 kb/s, - format 8N1 (8 data bit, 1 bit stop, no parity bit), - MODBUS-RTU protocol (SLAVE)
	- PRG programming link (no separation), standard	
Outputs (3 relays or SSR)	- relay (P1, P2, P3), standard	1 main (SPDT)- 8A / 250Vac (for resistive loads), 2 additional (SPST-NO) - 5A/250Vac
	- SSR (SSR1, SSR2, SSR3), option	current source about 22mA / 10V
Analogue outputs (1 current or voltage)	- current 0/4÷20 mA (standard)	maximum resolution 1,4 μA (14 bit)
	- voltage 0/2÷10 V (option)	maximum resolution 0,7 mV (14 bit) output load $Ro < 350 \Omega$
	- output basic error	< 0,1 % of output range
7-segment LCD display with brightness control		4 digits, height 20 mm, 5 colors (red, dark- and bright-orange, yellow, green)
Signalling	- relays active	LED's red, programmable alarm color of LED display
	- messages and errors	LED display
Power supply (Usup), universal		85 ÷ 260 Vac / 3VA 20 ÷ 50 Vac / 3VA, 20 ÷ 72 Vdc / 3W
Power supply to field transmitters		24Vdc / 30mA
Rated operating conditions		0 ÷ 50°C, <100 %RH (non-condensing)
Working environment		air and neutral gases
Protection rating		IP65
Weight		~325g
Electromagnetic compatibility (EMC)		- immunity: acc. to PN-EN 61000-6-2 - emission: acc. to PN-EN 61000-6-4